

# SABIC VALOX™ PBT HX3091HP物性表

属性	典型值	UNITS	测试手段
<b>MECHANICAL</b>			
Tensile Stress, yld, Type I, 50 mm/min	56	MPa	ASTM D638
Tensile Stress, brk, Type I, 50 mm/min	30	MPa	ASTM D638
Tensile Strain, yld, Type I, 50 mm/min	3.6	%	ASTM D638
Tensile Strain, brk, Type I, 50 mm/min	300	%	ASTM D638
Tensile Modulus, 5 mm/min	2530	MPa	ASTM D638
Flexural Stress, yld, 1.3 mm/min, 50 mm span	77	MPa	ASTM D790
Flexural Modulus, 1.3 mm/min, 50 mm span	2400	MPa	ASTM D790
Tensile Stress, yield, 50 mm/min	46	MPa	ISO 527
Tensile Stress, break, 50 mm/min	45	MPa	ISO 527
Tensile Strain, yield, 50 mm/min	3	%	ISO 527
Tensile Strain, break, 50 mm/min	60	%	ISO 527
Tensile Modulus, 1 mm/min	2500	MPa	ISO 527
Flexural Stress, yield, 2 mm/min	77	MPa	ISO 178
Flexural Modulus, 2 mm/min	2150	MPa	ISO 178
<b>IMPACT</b>			
Izod Impact, notched, 23°C	55	J/m	ASTM D256
Izod Impact, notched, -30°C	50	J/m	ASTM D256
Instrumented Dart Impact Total Energy, 23°C	35	J	ASTM D3763
Izod Impact, notched 80*10*4 +23°C	5	kJ/m <sup>2</sup>	ISO 180/1A
Izod Impact, notched 80*10*4 -30°C	5	kJ/m <sup>2</sup>	ISO 180/1A
Charpy 23°C, V-notch Edgew 80*10*4 sp=62mm	8	kJ/m <sup>2</sup>	ISO 179/1eA
<b>THERMAL</b>			
Vicat Softening Temp, Rate B/50	170	°C	ASTM D1525

HDT, 0.45 MPa, 3.2 mm, unannealed	112	°C	ASTM D648
HDT, 1.82 MPa, 3.2mm, unannealed	49	°C	ASTM D648
CTE, -40°C to 40°C, flow	7.7E-05	1/°C	ASTM E831
CTE, -40°C to 40°C, xflow	8.E-05	1/°C	ASTM E831
CTE, -40°C to 40°C, flow	7.7E-05	1/°C	ISO 11359-2
CTE, -40°C to 40°C, xflow	8.E-05	1/°C	ISO 11359-2
Vicat Softening Temp, Rate B/50	170	°C	ISO 306
Vicat Softening Temp, Rate B/120	171	°C	ISO 306
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	50	°C	ISO 75/Af

## PHYSICAL

Specific Gravity	1.31	-	ASTM D792
Mold Shrinkage, flow, 3.2 mm	1.8-2.2	%	SABIC method
Mold Shrinkage, xflow, 3.2 mm	1.8-2.2	%	SABIC method
Melt Flow Rate, 250°C/2.16 kgf	21	g/10 min	ASTM D1238
Melt Viscosity	400	Pa-s	SABIC method
Density	1.31	g/cm <sup>3</sup>	ISO 1183
Water Absorption, (23°C/saturated)	0.34	%	ISO 62-1
Moisture Absorption (23°C / 50% RH)	0.08	%	ISO 62
Melt Volume Rate, MVR at 250°C/2.16 kg	19	cm <sup>3</sup> /10 min	ISO 1133

## Compounding Extrusion

Drying Temperature	110-120	°C	
Drying Time	4-6	Hrs	
Drying Time (Cumulative)	8	Hrs	
Maximum Moisture Content	0	%	
Melt Temperature	245-260	°C	
Barrel - Zone 1 Temperature	200-230	°C	
Barrel - Zone 2 Temperature	240-255	°C	
Barrel - Zone 3 Temperature	240-275	°C	
Barrel - Zone 4 Temperature	240-275	°C	
Adapter Temperature	240-275	°C	
Die Temperature	240-275	°C	
Waterbath Temperature	25-35	°C	

此数据由我们从该材料的生产商处获得。我们尽最大努力确保此数据的准确性，但是我们对这些数据值不承担任何责任，并强烈建议在最终选料前，就数据值与材料供应商进行验证。