

SABIC CYCOLAC™ ABS MG94U物性表

属性	典型值	UNITS	测试手段
MECHANICAL			
Tensile Stress, yld, Type I, 5 mm/min	46	MPa	ASTM D638
Tensile Stress, brk, Type I, 5 mm/min	35	MPa	ASTM D638
Tensile Strain, yld, Type I, 5 mm/min	2	%	ASTM D638
Tensile Strain, brk, Type I, 5 mm/min	18	%	ASTM D638
Tensile Modulus, 5 mm/min	2480	MPa	ASTM D638
Flexural Stress, yld, 1.3 mm/min, 50 mm span	79	MPa	ASTM D790
Flexural Modulus, 1.3 mm/min, 50 mm span	2620	MPa	ASTM D790
Tensile Stress, yield, 5 mm/min	40	MPa	ISO 527
Tensile Stress, break, 5 mm/min	35	MPa	ISO 527
Tensile Strain, yield, 5 mm/min	2	%	ISO 527
Tensile Strain, break, 5 mm/min	35	%	ISO 527
Tensile Modulus, 1 mm/min	2450	MPa	ISO 527
Flexural Stress, yield, 2 mm/min	65	MPa	ISO 178
Flexural Modulus, 2 mm/min	2500	MPa	ISO 178
IMPACT			
Izod Impact, notched, 23°C	240	J/m	ASTM D256
Izod Impact, notched, -30°C	80	J/m	ASTM D256
Instrumented Dart Impact Total Energy, 23°C	21	J	ASTM D3763
Izod Impact, notched 80*10*4 +23°C	18	kJ/m ²	ISO 180/1A
Izod Impact, notched 80*10*4 -30°C	7	kJ/m ²	ISO 180/1A
Charpy 23°C, V-notch Edgew 80*10*4 sp=62mm	23	kJ/m ²	ISO 179/1eA
THERMAL			
Vicat Softening Temp, Rate B/50	98	°C	ASTM D1525

HDT, 0.45 MPa, 3.2 mm, unannealed	95	°C	ASTM D648
HDT, 1.82 MPa, 3.2mm, unannealed	82	°C	ASTM D648
CTE, -40°C to 40°C, flow	8.82E-05	1/°C	ASTM E831
CTE, -40°C to 40°C, xflow	8.46E-05	1/°C	ASTM E831
CTE, -40°C to 40°C, flow	8.8E-05	1/°C	ISO 11359-2
CTE, -40°C to 40°C, xflow	8.5E-05	1/°C	ISO 11359-2
Vicat Softening Temp, Rate B/50	99	°C	ISO 306
Vicat Softening Temp, Rate B/120	100	°C	ISO 306
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	82	°C	ISO 75/Af

PHYSICAL

Specific Gravity	1.04	-	ASTM D792
Mold Shrinkage, flow, 3.2 mm	0.5-0.8	%	SABIC method
Melt Flow Rate, 230°C/3.8 kg	11.7	g/10 min	ASTM D1238
Density	1.06	g/cm ³	ISO 1183
Water Absorption, (23°C/saturated)	0.5	%	ISO 62-1
Moisture Absorption (23°C / 50% RH)	0.16	%	ISO 62
Melt Volume Rate, MVR at 220°C/5.0 kg	12	cm ³ /10 min	ISO 1133

FLAME CHARACTERISTICS

UL Yellow Card Link	E121562-548786	-	-
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Injection Molding

Drying Temperature	80-90	°C	
Drying Time	2-4	Hrs	
Drying Time (Cumulative)	8	Hrs	
Maximum Moisture Content	0.1	%	
Melt Temperature	205-245	°C	
Nozzle Temperature	205-245	°C	
Front - Zone 3 Temperature	205-225	°C	
Middle - Zone 2 Temperature	200-210	°C	
Rear - Zone 1 Temperature	190-200	°C	
Mold Temperature	50-70	°C	
Back Pressure	0.3-0.7	MPa	

Screw Speed	30-60	rpm
Shot to Cylinder Size	50-70	%
Vent Depth	0.038-0.051	mm

此数据由我们从该材料的生产商处获得。我们尽最大努力确保此数据的准确性，但是我们对这些数据值不承担任何责任，并强烈建议在最终选料前，就数据值与材料供应商进行验证。